



CE Marking Support Pack

From July 1st 2013 construction products will be required to carry the CE mark. Suppliers are required to produce a Declaration Of Performance defining three essential characteristics:

- Dangerous Substances
- Load bearing capacity of safety devices
- Thermal transmittance

This support pack includes:

- Dangerous Substances Statement
- Declaration Of Performance for each Bison product

Should you require detailed information to prove these essential characteristics please do not hesitate to contact us.

Product Index

001A-WIN	A-Rated Casement Sash Window	004B-GEN	B-Rated Genesis Vertical Slider Window
001B-WIN	B-Rated Casement Sash Window	004C-GEN	C-Rated Genesis Vertical Slider Window
001C-WIN	C-Rated Casement Sash Window	004L-GEN	L1B Compliant Genesis Vertical Slider Window
001L-WIN	L1B Compliant Casement Sash Window	004N-GEN	Unrated Genesis Vertical Slider Window
001N-WIN	Unrated Casement Sash Window	005B-REV	B-Rated Reversible Window
002A-TTN	A-Rated Tilt & Turn Window	005C-REV	C-Rated Reversible Window
002C-TTN	C-Rated Tilt & Turn Window	005L-REV	L1B Compliant Reversible Window
002L-TTN	L1B Compliant Tilt & Turn Window	005N-REV	Unrated Reversible Window
002N-TTN	Unrated Tilt & Turn Window	006-RES	Residential Door
003A-VSL	A-Rated Vertical Slider Window	007-FDR	French Door
003B-VSL	B-Rated Vertical Slider Window	008-PAT	Straight Sliding Patio Door
003C-VSL	C-Rated Vertical Slider Window	009-TSP	Tilt & Slide Patio Door
003L-VSL	L1B Compliant Vertical Slider Window	010-BIF	Bifolding Door
003N-VSL	Unrated Vertical Slider Window	011-MIX	Mixed Sash Product
004A-GEN	A-Rated Genesis Vertical Slider Window	012-WAV	New Wave Door
		013-IMG	Imagine Bifolding Door

Epwin Window Systems Division

Declaration of non toxicity for compliance to BS EN 14351

We declare that the following products supplied by Epwin Window Systems Division will not give rise to toxic emissions in normal use:

Window and Door Profiles manufactured from virgin and recycled PVC-U.

Ancillary and Custom extrusions manufactured from virgin, recycled and composite polymers.

Steel and aluminium sections.

Window and door hardware and fixings.

Gaskets and weather strips.

Mouldings and castings.

Decorative and durable finishes applied to all products.

A handwritten signature in black ink, appearing to read 'M Althorpe', with a large, sweeping flourish at the end.

Martin Althorpe,

Technical Director.

04.04.13



THE VEKA UK GROUP. PVC-U Door and Window Profiles

Information Regarding Dangerous Substances

Reference; Clause 4.6 of BS EN 14351-1:2006+A1:2010

VEKA UK GROUP, PVC-U profile systems for the fabrication of windows and external door sets are regarded as inert and non-toxic and all ingredients are locked into the polymer matrix. Moreover, they do not emit dangerous substances considered harmful to hygiene, health or the environment when in normal indoor use.

In their extruded form, PVC-U profiles are regarded as a safe material and a socially valuable resource that have been used for more than half a century. PVC-U is also one of the world's most researched and thoroughly tested plastics. It meets all international safety and health standards that apply to the products and applications for which it is used.

PVC-U profiles make a major contribution to the quality, safety and cost-effectiveness of construction, as well as helping to reduce the environmental impact of completed projects. In addition to new projects, PVC-U profiles are also widely used in refurbishment, where it often replaces traditional materials such as wood. PVC is the most widely used polymer in building and construction applications and over 50% of Western Europe's annual PVC production is used in this sector.

Specifiers and consumers choose PVC-U profile systems for windows and external door sets because they are durable, require low maintenance, do not rot, offer design flexibility, are competitive in terms of price, and can be easily processed and fabricated. They provide excellent insulation and thermal efficiency, reducing energy use and CO₂ emissions in use and can easily be recycled.

Source European Council of Vinyl Manufacturers (ECVM) – more information at www.pvc.org

REACH Registration, Evaluation, Authorisation and Restriction of Chemicals

The VEKA UK Group is classed as a downstream user of chemicals. As a downstream user The VEKA UK Group are not required to register/pre-register any of our products or constituent parts under REACH regulations.

Mark Barsby
Head of Technical
THE VEKA UK GROUP.

Please note that the legal responsibility for producing a Statement Regarding Dangerous Substances as per Clause 4.6 of BS EN 14351-1:2006+A1:2010 rests with the organisation who places the completed window or external door product on the market (the manufacturer/assembler). Therefore please be aware that you may require similar information from other suppliers to enable you to do this (eg; Insulated Glass Units and Hardware).

The copyright of the information supplied within this statement is the property of THE VEKA UK GROUP. And all rights are reserved. This document may not be copied or used for any other purpose than for which they were supplied without the prior consent of THE VEKA UK GROUP.

Issue No 3; 9th May 2013

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | A-Rated Double Glazed PVCu Casement Sash Window |
| 2. Product type number: | 001A-WIN |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.4 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director
 (name & title)

.....
 Bison Frames UK Ltd, 20th May 2013
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | B-Rated Double Glazed PVCu Casement Sash Window |
| 2. Product type number: | 001B-WIN |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.4 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director
 (name & title)

.....
 Bison Frames UK Ltd, 20th May 2013
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | C-Rated Double Glazed PVCu Casement Sash Window |
| 2. Product type number: | 001C-WIN |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.6 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director
 (name & title)

.....
 Bison Frames UK Ltd, 20th May 2013
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | L1B Compliant Double Glazed PVCu Casement Sash Window |
| 2. Product type number: | 001L-WIN |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.6 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director
 (name & title)

.....
 Bison Frames UK Ltd, 20th May 2013
 (place and date of issue)



 (signature)

Declaration of Performance


- | | |
|---|---|
| 1. Product type: | Unrated Double Glazed PVCu Casement Sash Window |
| 2. Product type number: | 001N-WIN |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |

	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.6 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....**Mark Tetley, Director**.....
 (name & title)

.....**Bison Frames UK Ltd, 20th May 2013**.....
 (place and date of issue).....
 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | A-Rated Double Glazed PVCu Tilt & Turn Sash Window |
| 2. Product type number: | 002A-TTN |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.4 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
Mark Tetley, Director.....
 (name & title)

.....
Bison Frames UK Ltd, 20th May 2013.....
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | C-Rated Double Glazed PVCu Tilt & Turn Sash Window |
| 2. Product type number: | 002C-TTN |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.6 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....**Mark Tetley, Director**.....
 (name & title)

.....**Bison Frames UK Ltd, 20th May 2013**.....
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | L1B Compliant Double Glazed PVCu Tilt & Turn Sash Window |
| 2. Product type number: | 002L-TTN |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.6 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director
 (name & title)

.....
 Bison Frames UK Ltd, 20th May 2013
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | Unrated Double Glazed PVCu Tilt & Turn Sash Window |
| 2. Product type number: | 002N-TTN |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.6 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

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Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director
 (name & title)

.....
 Bison Frames UK Ltd, 20th May 2013
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | Unrated Double Glazed PVCu Vertical Slider Window |
| 2. Product type number: | 003N-VSL |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.6 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
Mark Tetley, Director.....
 (name & title)

.....
Bison Frames UK Ltd, 20th May 2013.....
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | B-Rated Double Glazed PVCu Vertical Slider Window |
| 2. Product type number: | 003B-VSL |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.4 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director
 (name & title)

.....
 Bison Frames UK Ltd, 20th May 2013
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | C-Rated Double Glazed PVCu Vertical Slider Window |
| 2. Product type number: | 003C-VSL |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.6 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

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Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director
 (name & title)

.....
 Bison Frames UK Ltd, 20th May 2013
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | L1B Compliant Double Glazed PVCu Vertical Slider Window |
| 2. Product type number: | 003L-VSL |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
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9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.6 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

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Signed for and on behalf of the manufacturer by:

.....**Mark Tetley, Director**.....
 (name & title)

.....**Bison Frames UK Ltd, 20th May 2013**.....
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | A-Rated Double Glazed PVCu Vertical Slider Window |
| 2. Product type number: | 003A-VSL |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.4 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....**Mark Tetley, Director**.....
 (name & title)

.....**Bison Frames UK Ltd, 20th May 2013**.....
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | A-Rated Double Glazed PVCu Genesis Vertical Slider Window |
| 2. Product type number: | 004A-GEN |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.4 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....**Mark Tetley, Director**.....
 (name & title)

.....**Bison Frames UK Ltd, 20th May 2013**.....
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | B-Rated Double Glazed PVCu Genesis Vertical Slider Window |
| 2. Product type number: | 004B-GEN |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.4 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
Mark Tetley, Director.....
 (name & title)

.....
Bison Frames UK Ltd, 20th May 2013.....
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | C-Rated Double Glazed PVCu Genesis Vertical Slider Window |
| 2. Product type number: | 004C-GEN |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.6 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director
 (name & title)

.....
 Bison Frames UK Ltd, 20th May 2013
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | L1B Compliant Double Glazed PVCu Genesis Vertical Slider Window |
| 2. Product type number: | 004L-GEN |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.6 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....**Mark Tetley, Director**.....
 (name & title)

.....**Bison Frames UK Ltd, 20th May 2013**.....
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | Unrated Double Glazed PVCu Genesis Vertical Slider Window |
| 2. Product type number: | 004N-GEN |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.6 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
Mark Tetley, Director.....
 (name & title)

.....
Bison Frames UK Ltd, 20th May 2013.....
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | B-Rated Double Glazed PVCu Reversible Window |
| 2. Product type number: | 005B-REV |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.5 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director
 (name & title)

.....
 Bison Frames UK Ltd, 20th May 2013
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | C-Rated Double Glazed PVCu Reversible Window |
| 2. Product type number: | 005C-REV |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.6 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director
 (name & title)

.....
 Bison Frames UK Ltd, 20th May 2013
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | L1B Compliant Double Glazed PVCu Reversible Window |
| 2. Product type number: | 005L-REV |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.6 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
Mark Tetley, Director.....
 (name & title)

.....
Bison Frames UK Ltd, 20th May 2013.....
 (place and date of issue)



 (signature)

Declaration of Performance


- | | |
|---|---|
| 1. Product type: | Unrated Double Glazed PVCu Reversible Window |
| 2. Product type number: | 005N-REV |
| 3. Intended use: | Not on Fire Escape |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |

	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letters ----- Glass = None Refer to suppliers letters	
9.4	Load-bearing capacity of safety device	350N Refer to suppliers letters	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.6 W/(M².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....**Mark Tetley, Director**.....
 (name & title)

.....**Bison Frames UK Ltd, 20th May 2013**.....
 (place and date of issue).....
 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | Double Glazed PVCu Residential Door |
| 2. Product type number: | 006-RES |
| 3. Intended use: | Not on escape route |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |

Essential Characteristic		Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letter ----- Glass = None Refer to suppliers letter ----- Panel = None Refer to suppliers letter	
9.4	Load-bearing capacity of safety device	None Fitted	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.8 W/(m².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

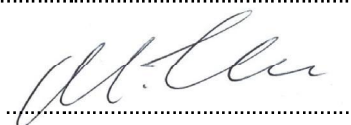
Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director

(name & title)

.....
 Bison Frames UK Ltd, 20th May 2013

(place and date of issue)



(signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | Double Glazed PVCu French Door |
| 2. Product type number: | 007-FDR |
| 3. Intended use: | Not on escape route |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |

Essential Characteristic		Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letter ----- Glass = None Refer to suppliers letter ----- Panel = None Refer to suppliers letter	
9.4	Load-bearing capacity of safety device	None Fitted	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.8 W/(m².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.


Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director

(name & title)

.....
 Bison Frames UK Ltd, 20th May 2013

(place and date of issue)



(signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | Double Glazed PVCu Straight Sliding Patio Door |
| 2. Product type number: | 008-PAT |
| 3. Intended use: | Not on escape route |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |


Essential Characteristic		Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letter ----- Glass = None Refer to suppliers letter ----- Panel = None Refer to suppliers letter	
9.4	Load-bearing capacity of safety device	None Fitted	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.8 W/(m².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director
 (name & title)

.....
 Bison Frames UK Ltd, 20th May 2013
 (place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | Double Glazed PVCu Tilt & Slide Patio Door |
| 2. Product type number: | 009-TSP |
| 3. Intended use: | Not on escape route |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |

Essential Characteristic		Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letter ----- Glass = None Refer to suppliers letter ----- Panel = None Refer to suppliers letter	
9.4	Load-bearing capacity of safety device	None Fitted	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.8 W/(m².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

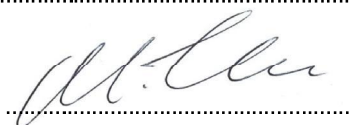
Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director

(name & title)

.....
 Bison Frames UK Ltd, 20th May 2013

(place and date of issue)



(signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | Double Glazed PVCu Bifold Door |
| 2. Product type number: | 010-BIF |
| 3. Intended use: | Not on escape route |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |

Essential Characteristic		Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letter ----- Glass = None Refer to suppliers letter ----- Panel = None Refer to suppliers letter	
9.4	Load-bearing capacity of safety device	None Fitted	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.8 W/(m².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

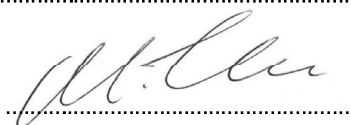
Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director

(name & title)

.....
 Bison Frames UK Ltd, 20th May 2013

(place and date of issue)



(signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | Double Glazed PVCu Mixed Sash Window/Door |
| 2. Product type number: | 011-MIX |
| 3. Intended use: | Not on escape route |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |

Essential Characteristic		Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Epwin statement ----- Hardware = None Refer to suppliers letter ----- Glass = None Refer to suppliers letter ----- Panel = None Refer to suppliers letter	
9.4	Load-bearing capacity of safety device	None Fitted	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.8 W/(m².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

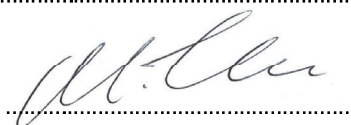
Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director

(name & title)

.....
 Bison Frames UK Ltd, 20th May 2013

(place and date of issue)



(signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | Double Glazed PVCu New Wave Door |
| 2. Product type number: | 012-WAV |
| 3. Intended use: | Not on escape route |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |

	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Veka statement ----- Hardware = None Refer to suppliers letter ----- Glass = None Refer to suppliers letter ----- Panel = None Refer to suppliers letter	
9.4	Load-bearing capacity of safety device	None Fitted	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.8 W/(m².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

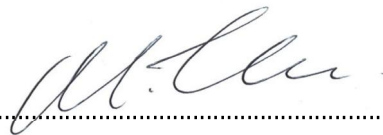
Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director

(name & title)

.....
 Bison Frames UK Ltd, 19th March 2014

(place and date of issue)



 (signature)

Declaration of Performance

- | | |
|---|---|
| 1. Product type: | Double Glazed PVCu Imagine Bifolding Door |
| 2. Product type number: | 013-IMG |
| 3. Intended use: | Not on escape route |
| 4. Manufacturer: | Bison Frames UK Ltd, Unit H1 Bromcliffe Park, Monk Bretton, Barnsley, South Yorkshire, S71 5RN |
| 5. Authorised representative: | Mark Tetley |
| 6. System of assessment of performance: | System 3 |
| 7. Reference harmonised standard: | BS EN 14351-1:2006 + A1:2010 |
| 8. European Technical Assessment: | Not applicable |
| 9. Declared performance: | |

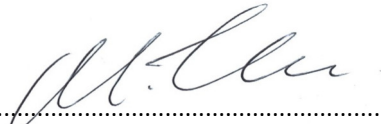
	Essential Characteristic	Performance	Harmonised Technical Specification
9.1	Resistance to wind load	NPD	BS EN 14351-1:2006 + A1:2010
9.2	Watertightness	NPD	
9.3	Dangerous substances	PVC-u = None Refer to Veka statement ----- Hardware = None Refer to suppliers letter ----- Glass = None Refer to suppliers letter ----- Panel = None Refer to suppliers letter	
9.4	Load-bearing capacity of safety device	None Fitted	
9.5	Acoustic performance	NPD	
9.6	Thermal transmittance	<1.8 W/(m².K)	
9.7	Radiation properties	NPD	
9.8	Air permeability	NPD	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

.....
 Mark Tetley, Director
 (name & title)

.....
 Bison Frames UK Ltd, 19th March 2014
 (place and date of issue)

.....

 (signature)